

## H. H. HOLMES TESTING LABORATORIES, INC.

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Wheeling, Illinois 60090
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Report No. 3128.3

Re: Riser Assembly with lid Date of Test: 4/24/02

Date or Report: 5/16/02

**TESTING CONDUCTED FOR:** 

Tuf-Tite, Inc. 500 Capital Drive Lake Zurich, IL 60047

Attn.: Ted Meyers

ITEMS TESTED:

24" x 18" (3 x 24) Tuf-Tite Riser Assembly; assembled utilizing butyl mastic meeting ASTM C-990 requirements (CS102 Asbestos Free ConSeal sealing 2" schedule 40 pipe trough sidewall of risor; also sealing risors (3) together). Lid assembly sealed with molded in Polyeurethane flat gasket and secured with (6) #10 x 1 3/4" SS screws.

OBJECT OF TEST: To determine the ability of the unit to maintain vacuum

TEST PROCEDURE: Testing conducted at test conditions: 60+/-5 degrees F and Ambient RH

FINDINGS:

Unit maintained seal with-out evidence of leakage for a period of 20 minutes

at 11.5 inches of Mercury

No lid deformity noted, No risor deformity noted

Test terminated at 20 minutes

Testing conducted at client premise with H.H. Holmes testing representative

present

Respectfully submitted,

Scott R. Nelson President

Douglas Diefenthal, PE